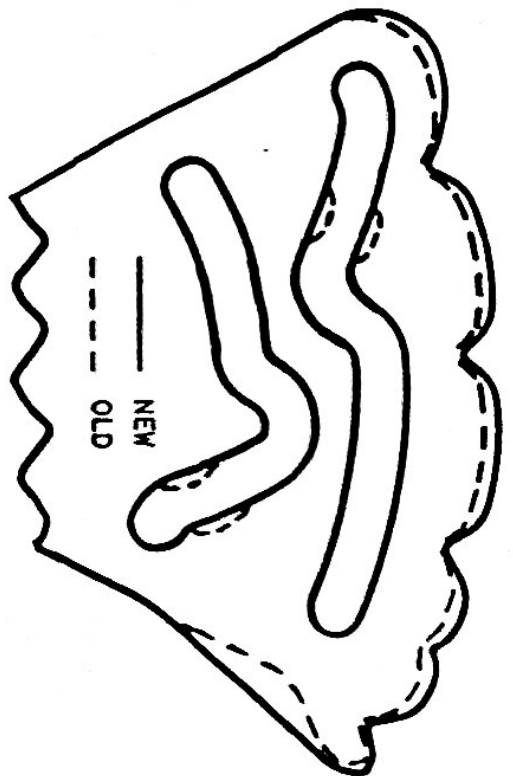


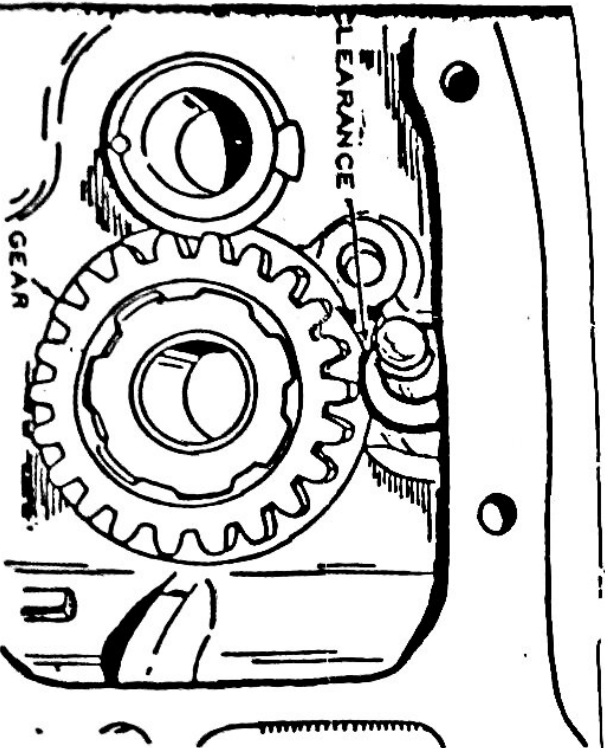
## REPLACING A GEAR-SELECTOR CAMPLATE FOR A 500cc ENGINE

Gear selector camplate No. T1768 is no longer available. A new improved camplate (No. T4218) is now supplied as a replacement. Camplate No. T4218 must be used with index plunger No. T3660 and plunger spring No. T3661.

When installing the new camplate (No. T4218) in early-model crankcases, it may be necessary to remove a small amount of material from the face of the plunger boss, as shown. This operation can be accomplished with a rotary file and an electric drill.



An improved camplate is available for the 500cc engine gearbox, and this shows the old and new configuration. See the text for details for making the changes.



To install the new camplate, it may be necessary to remove a small amount of material for clearance, as discussed in the text.